

GEECOR 1010

TUBULAR HARDFACING ELECTRODE.

IDENTIFICATION

Geecor 1010

DESCRIPTION

Flux coated tubular hardfacing electrode depositing high alloyed, air-hardening non-machinable weld metal. The flux coating of the electrode is non-hygroscopic and therefore has long shelf-life. The electrode require very low current and thus it is truly Low Heat In-put Electrode. Deposition efficiency is as high as 85%.

TYPICAL APPLICATIONS

Chutes, Conveyors screws, Bulldozers blades, Plough shears, Applications involving metal to metal wear, Cutting knives, etc.

HARDNESS (AS WELDED) : 56 - 62 HRC

PACKING PARAMETERS

Size (mm)	Length (mm)	AMPS	Packing / Box (kg)
		DC (+) / AC (70 OCV)	
6.3	450	75 - 130	5 x 4 = 20
8	450	110 - 160	5 x 4 = 20