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# GEESAW EM12K

Copper-coated continuous solid wire for SA welding

**Classification :** AWS/SFA 5.17: EM12K

**Wire Chemistry (%) :**

C	Mn	Si	S	P	Cu
0.05-0.15	0.80-1.25	0.10-0.35	0.030 max	0.030 max	0.35 max

**Standard Wire Dia. (in mm) :**

5.00, 4.00, 3.15/ 3.20, 2.50

**Packing Specifications :**

Supplied as spools

SPOOLS (on MS former)

Inner dia : 300 mm

Width : 100mm

Weight : 25 Kgs.

Each spool is wrapped with polythene and hessian cloth.

**Drum Pack :**

250 Kg in ball pack for 1.6 mm.

500 Kg in ball pack for 2.50 / 3.15/3.20 / 4.0 /5.0 mm.

Suitable for welding with agglomerated fluxes like Geeflux 544 or equivalent.