
GEESAW EM12K

Copper-coated continuous solid wire for SA welding

Classification : AWS/SFA 5.17: EM12K

Wire Chemistry (%) :

C	Mn	Si	S	P	Cu
0.05-0.15	0.80-1.25	0.10-0.35	0.030 max	0.030 max	0.35 max

Standard Wire Dia. (in mm) :

5.00, 4.00, 3.15/ 3.20, 2.50

Packing Specifications :

Supplied as spools

SPOOLS (on MS former)

Inner dia : 300 mm

Width : 100mm

Weight : 25 Kgs.

Each spool is wrapped with polythene and hessian cloth.

Drum Pack :

250 Kg in ball pack for 1.6 mm.

500 Kg in ball pack for 2.50 / 3.15/3.20 / 4.0 /5.0 mm.

Suitable for welding with agglomerated fluxes like Geeflux 544 or equivalent.