

# GEMET 205

TECHNICAL DATA	
ALLOY BASIS	Fe,Cr,Ni.
UTS	55-65 Kgf/mm2
ELONGATION	30-35%

## WELDING CURRENT AND PACKING DATA:

SIZE (mm)	LENGTH (mm)	AMPS	POLARITY	QTY/CARTON	QTY/BOX
2.50	350	60-80	AC/DC +	2 KGS	2 x 10 = 20
3.15	350	90-110	AC/DC +	2KGS	2 x 10 = 20
4.00	350	110-130	AC/DC +	2KGS	2 x 10 = 20