

GEMET 601

IDENTIFICATION

Gemet 601

DESCRIPTION

GEMET 601 is recommended for cutting or piercing all industrial metals including cast iron and Aluminium without injection of oxygen or compressed air. Special electrode with a coating type ensuring a stable arc during cutting or piercing operations. Clean surfaces of cuts and small kerf widths are obtained.

TYPICAL APPLICATIONS

- Cutting and piercing of steel, cast iron, copper alloy, aluminium etc.
- The electrode can also be used to cut stainless steel or plates with stainless steel cladding.

CURRENT MODE : DCEP, AC

PACKING PARAMETERS

Size (mm)	Length (mm)	Current Condition (Amps) Approx	Packing / Packet (kg)	Packing / Box (kg)
2.5	350	120	2	2 x 5 = 10
3.15 / 3.20	350	170	2	2 x 5 = 10
4	350	230	2	2 x 5 = 10
5	350	290	2	2 x 5 = 10