

# **GEMET 601**

### **IDENTIFICATION**

Gemet 601

#### **DESCRIPTION**

GEMET 601 is recommended for cutting or piercing all industrial metals including cast iron and Aluminium without injection of oxygen or compressed air. Special electrode with a coating type ensuring a stable arc during cutting or piercing operations. Clean surfaces of cuts and small kerf widths are obtained.

## **TYPICAL APPLICATIONS**

- Cutting and piercing of steel, cast iron, copper alloy, aluminium etc.
- The electrode can also be used to cut stainless steel or plates with stainless steel cladding.

**CURRENT MODE:** DCEP, AC

#### **PACKING PARAMETERS**

Size (mm)	Length (mm)	Current Condition (Amps) Approx	Packing / Packet (kg)	Packing / Box (kg)
2.5	350	120	2	$2 \times 5 = 10$
3.15 / 3.20	350	170	2	$2 \times 5 = 10$
4	350	230	2	$2 \times 5 = 10$
5	350	290	2	2 x 5 = 10