

GEMET 602

ELECTRODE FOR CHAMFERING AND GOUGING WITHOUT OXYGEN.

IDENTIFICATION

Gemet 602

DESCRIPTION

- Specially developed electrode, produces a gas jet that blows away melted material.
- No oxy-acetylene or compressed air is required.

TYPICAL APPLICATIONS

- Chamfering and gouging of steels, stainless steels, cast iron and non-ferrous metals.
- For removing weld defects or risers in castings.
- Beveling cracks in heavy members and back gouging of root run especially when welding at site of steel structures, storage tanks etc.

APPLICATION TECHNIQUE

- Keep the electrode angle at about 35 to the surface.
- Push arc deep and forward it to scoop the molten metal and slag away.
- Repeat the same technique for deeper grooves.

WELDING CURRENT : AC / DC (+)

PACKING PARAMETERS

Size (mm)	Length (mm)	Current Condition AC / DC (+)	Packing / Packet (kg)	Packing / Box (kg)
3.15 / 3.20	350	200 - 300	2	2 x 5 = 10
4	350	250 - 400	2	2 x 5 = 10
5	350	350 - 500	2	2 x 5 = 10