

GETIG 9304

BRAZING ALLOY WITH HIGH SILVER CONTENT

IDENTIFICATION

Getig 9304, BAg-36

CLASSIFICATION

AWS/SFA 5.8 B Ag -36, ISO 3677: Bag 44 Cu Zn

DIN 8513: L-Ag - 44

DESCRIPTION

Brazing filler metal with high silver content, with good free flowing, low temp. used as a replacement of cadmium bearing filler metal of similar silver content.

CHEMICAL ANALYSIS (RANGE) %

Ag	Cu	Sn	Zn
44 - 46	26 - 28	2.5 - 3.5	23 - 27

TYPICAL APPLICATIONS

- Capillary brazing on steels and stainless steels, copper, brass, bronze, low carbon steel, stainless steel.
- Best suited for narrow gap application.

PHYSICAL PROPERTIES

SOURCE OF HEAT : Oxy - Acetylene torch

FLUX : Gebraze F902

WORKING TEMPERATURE : 705 - 730°C.

MELTING RANGE : 677°C

PACKING PARAMETERS

Size (mm)	Length (mm)	Packing / Pkt (kg)	Packing / Box (kg)
1.6	500	2	2 x 4= 8
2	500	2	2 x 4= 8
2.40 / 2.50	500	2	2 x 4= 8
3.15 / 3.20	500	2	2 x 4= 8