

GM 503

Classification: AWS/SFA 5.15: ERNiFeClA

DESCRIPTION:

Solid mig filler wire which deposits nickel-iron weld metal for welding of different grades of cast iron.

Joining, repairing, surfacing of all cast iron components, nodular, malleable grey cast iron; for building up, overlaying and for filling up porosity in castings.

CHEMICAL COMPOSITION OF THE WIRE (%)

Ni	Fe
55% min	Balance

SHIELDING GAS: Pure Argon + 1 to 2% oxygen.

PACKING DATA:

SIZE (mm)	PACKING/SPOOL (KG.)
0.8	12.5
1.2	12.5
1.6	12.5