

GRICON CUT

AN EXTRUDED MEDIUM HEAVY COATED ELECTRODE FOR CUTTING AND PIERCING.

IDENTIFICATION

Gricon Cut

DESCRIPTION

The electrode has an exothermic coating which ensures a stable and high force arc. Extremely low volume of slag and be brushed off easily. The electrode can be used in all positions.

TYPICAL APPLICATIONS

- The electrode is used for piercing and cutting of steel, cast iron, aluminium and copper.
- Also for removing flashes and runners/risers in foundry castings.

PACKING PARAMETERS

Size (mm)	Length (mm)	AMPS DC(+)	Packing / Box (kg)	Packing / Box (Pcs)
3.15 / 3.20	350	150 - 250	5 x 4 = 20	100 x 4 = 400
4	350	200 - 300	5 x 4 = 20	70 x 4 = 280
5	350	250 - 400	5 x 4 = 20	50 x 4 = 200