

# GRICON GOUGE

**AN EXTRUDED HEAVY COATED ELECTRODE FOR GOUGING AND CHAMFERING.**

## IDENTIFICATION

Gricon Gouge

## DESCRIPTION

The electrode has an exothermic coating which ensures a stable but hot and penetrating arc. The electrode can be used in all positions with negligible slag.

## TYPICAL APPLICATIONS

- The electrode is used for gouging and making grooves in steel, cast iron, aluminium and copper.
- Very useful for removing defective previous weld runs of chipping or for removing rivet heads of old or defective riveting.
- Also used for removing flashes and risers on foundry castings.

## PACKING PARAMETERS

Size (mm)	Length (mm)	AMPS DC (+)	Packing / Box (kg)	Packing / Box (Pcs)
3.15 / 3.20	350	150 - 250	5 x 4 = 20	105 x 4 = 420
4	350	200 - 350	5 x 4 = 20	65 x 4 = 260
5	350	300 - 400	5 x 4 = 20	40 x 4 = 160