

GRICON GOUGE

AN EXTRUDED HEAVY COATED ELECTRODE FOR GOUGING AND CHAMFERING.

IDENTIFICATION

Gricon Gouge

DESCRIPTION

The electrode has an exothermic coating which ensures a stable but hot and penetrating arc. The electrode can be used in all positions with negligible slag.

TYPICAL APPLICATIONS

- The electrode is used for gouging and making grooves in steel, cast iron, aluminium and copper.
- Very useful for removing defective previous weld runs of chipping or for removing rivet heads of old or defective riveting.
- Also used for removing flashes and risers on foundry castings.

PACKING PARAMETERS

Size (mm)	Length (mm)	AMPS DC (+)	Packing / Box (kg)	Packing / Box (Pcs)
3.15 / 3.20	350	150 - 250	$5 \times 4 = 20$	$105 \times 4 = 420$
4	350	200 - 350	$5 \times 4 = 20$	$65 \times 4 = 260$
5	350	300 - 400	$5 \times 4 = 20$	40 x 4 = 160